

### ACO S.p.A.

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ACO. creating the future of drainage

Innovation Safety Design

Linear drainage system in stainless steel





# ACO Slot 8 System

Innovation Safety Design

Choosing the ACO Slot 8 drainage system means you can rely on a unique product of its kind, conceived for offer designers, architects, companies and installers:

### Innovation:

- it is a low thickness system
- it is extremely easy to assemble
- allows customized engineering to meet special needs
- channel and waterproofing edge are a single body with no welds





# Safety:

- it has an 8 mm slot that can be walked on with bare feet
- allows thin-layer waterproofing
- the ducts, correctly assembled, are watertight





### Design:

- its thin cracks integrate almost invisibly with the flooring
- the corner elements allow a visual continuity of the drainage line, which is thus more harmonious
- the version with grille meets the needs of elegance and minimalism
- it is made entirely of AISI 304 or 316 L stainless steel





ACO Slot 8 ACO Slot 8

# ACO Slot 8

The ACO Slot 8 system is ideal for water disposal of terraces and balconies with a limited installation height and in all those places where it is necessary to drain the floors- from the water through drainage systems with minimal visual impact: showers, changing rooms, hotel wellness areas and SPA, pedestrian areas

Terraces, balconies, swimming pools, changing rooms, wellness centers and spas are places with a frequent presence of water - meteoric

and not - on flooring that, if not drained, stagnates and infiltrates dangerously in screeds and walls. The damage that can result from this is different and they concern both building structures and for people's safety.

To prevent this, it is imperative to install in the aforementioned applications areas a specific drainage system, able to collect the water incident on the surfaces paved and to channel it quickly.

ACO has developed the slot channel system for this purpose **Slot 8**, **extremely functional** and capable of fulfilling, at the same time, also the **aesthetic function**, integrating harmoniously into the architectural context and with the flooring.

ACO Slot 8 is made entirely of steel 1.5 mm thick stainless steel, AISI 304 quality or, on request, AISI 316 L, material that guarantees the maximum resistance and ease of maintenance. All elements are subjected to a passive protective process , which guarantees a corrosion resistance even higher.

The width of the **slot, only 8 mm**, it does not interfere with the movement of pedestrians and meets the requirements to be walked on a bare feet. The continuous slot allows access for cleaning the entire length of the channel

ACO Slot 8 is equipped with **horizontal perimeter edge** to allow the application of thin layer waterproofing under the tile; it also guarantees a perfect watertight. The edge for the waterproofing and the channel form a single body without welding.











Against water stagnation and the risk of infiltration into the screed

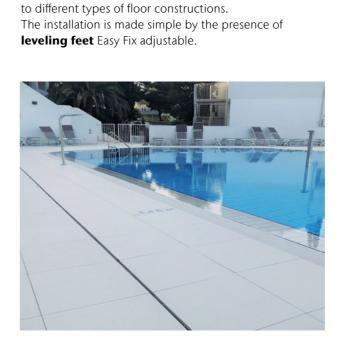


Wellness centers, spas, SPA

To ensure a clean and safe environment at all times





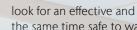


Slot 8 single slot:

drainage invisible to the eyes

The ACO Slot 8 single slot system has among its - most significant features that of resulting discrete, elegant

and almost **invisible** in the context in which it is installed. It's available with or without internal slope, to adapt



Slot 8 standard slot

The ideal solution for who look for an effective and at the same time safe to walk on even with bare feet.





ACO Slot 8 is made in accordance with:

- The standard **UNI EN 16582-1:2021**, which specifies the general safety and quality requirements for domestic swimming pools
- The standard **UNI EN 13451-1, point 4.7.1**, which specifies the general safety requirements and test methods for the equipment used in swimming pools for public use

Both standards require that, when there is a risk of finger trapping, **the grid openings** must have dimensions equal to or less than 8 mm.

# New ACO Slot 8 double slot: the space-proof drainage.

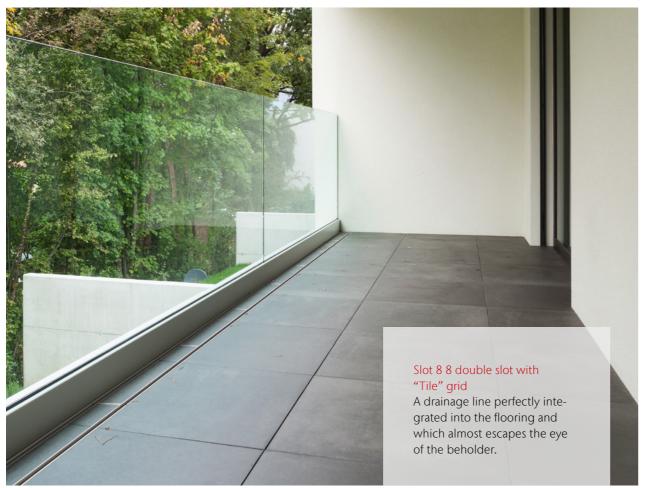
The ACO Slot 8 system, in the new double slot version and with **internal height of only 50 mm**, was born to meet to the drainage needs in the presence of pavements with very thin screeds. The system is suitable for both new buildings and for renovations of old buildings. It is also a solution that **combines functionality and aesthetics**, thanks to the possibility to choose between three different grids cover design.

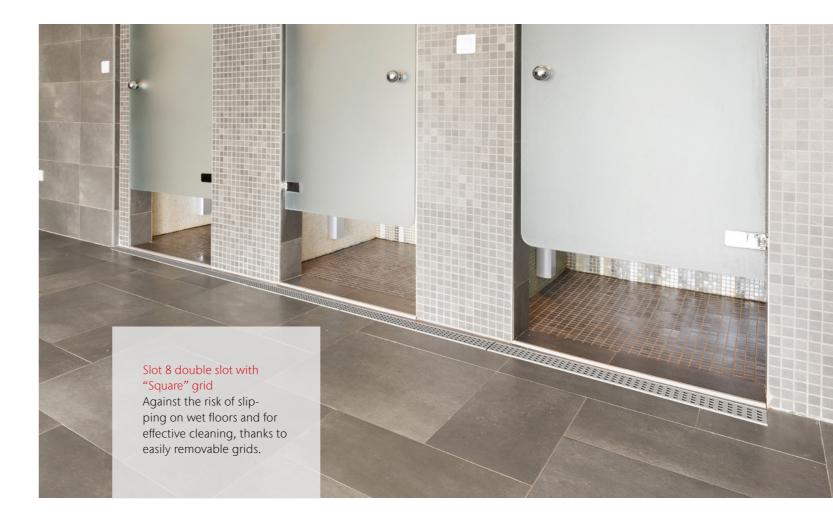






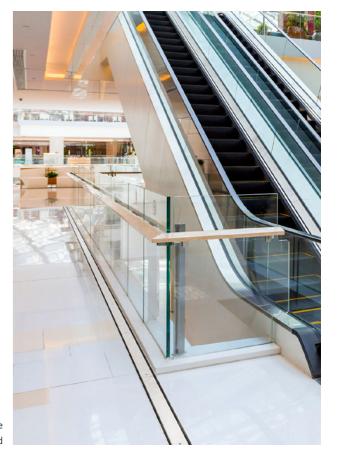






This new version of the Slot 8 system, in combination with the Tile and Solid grids, it features a double slot 8 mm wide. In combination with the Square grid, the water collection of surface is instead entrusted to the multiple holes 6x6 mm

The ability to easily remove the grids, allows for one fast and **effective inspection** and cleaning of the canal.



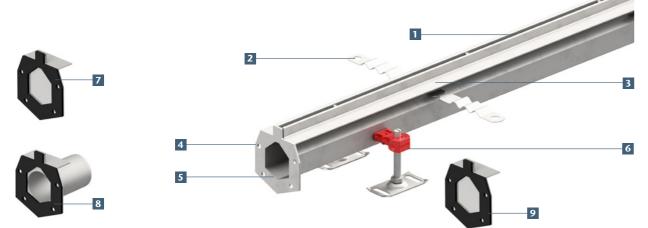
**Application Example** ACO Slot 8 double slot with "Solid" grid

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# ACO Slot 8 with single slot

#### Product information

- System with 8 mm slot built entirely of steel AISI 304 stainless steel or, on request, AISI 316L
- It's available with or without internal slope
- Modular system in elements from 50 cm to 3 m connectable through flanges equipped with gaskets and bolts for a perfect fit water tightness
- Design with horizontal perimeter support for optimal liquid waterproofing under the tile
- Laying operations made simple by the leveling feet that accompany each element
- Channel bottom with "V" profile against liquid stagnation
- Suitable for both applications inside buildings and on the outside
- Different grids covering the drain elements
- Duct seals to be ordered separately



- 8mm anti-heel slot, ideal for walking barefoot
- Anchoring brackets to the concrete
- Edge with horizontal support for waterproofing liquid under the tile
- Flange with holes for assembling the elements using bolts
- V-shaped bottom for better water flow even at low flow rates and for better self-cleaning performance
- EasyFix adjustable leveling feet
- 7 Closed head with integrated EPDM gasket
- Head with horizontal discharge sleeve with integrated EPDM gasket
- EDPM gasket to guarantee a perfect seal

# List

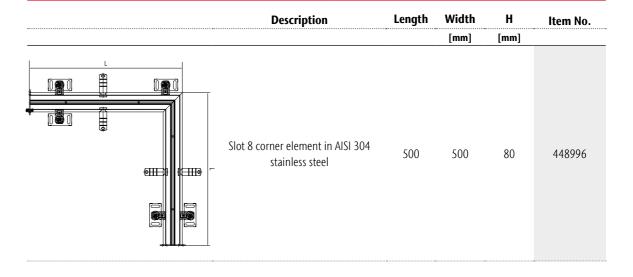
Channel without slope

	L	Н	Item No.
	[mm]	[mm]	
14   25	500	80	448274
	1000	80	448273
	2000	80	448272
50	3000	80	448271

Channel with slope



### Corner element 500x500



### ACO Slot 8

# Element with terminal drain

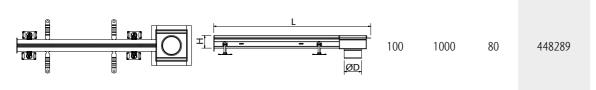




### With horizontal outlet

 ØD	L	Н	Item No.
	[mm]	[mm]	
50	1000	80	448291
50	500	80	448293

### With vertical outlet



# Element with central drain

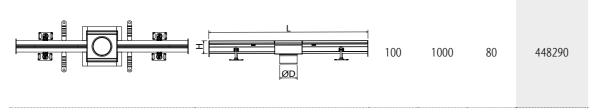




### With horizontal outlet

ØD	L	Н	Item No.
	[mm]	[mm]	
50	1000	80	448292
50	500	80	448294

### With vertical outlet



# Grids in AISI 304 stainless steel

	Technical drawing	Load class	Slots / holes	Item No.
			[mm]	
Square grid				
	168	L15	6	408092
Heel-proof grid				
	100 S	L15	5,5	408022
Multi slot grid 5				-
		L15	5	408094
Floor tile grid				
	99	L15	-	446860

# Accessories for channel

	Description	Н	Item No.
		[mm]	
Heads inclusive of gasket			
	Head of the start / end of the channel	80	448277
<b>U</b>	Head of the start / end of the channel	60	448275
	Head with exhaust sleeve DN 50	80	448295
Gaskets (*)			
*	EPDM gasket	60	448276
U	EPDM gasket	80	448278
(*) 1 gasket is required for eac	h flange	-	

ACO Slot 8 ACO Slot 8

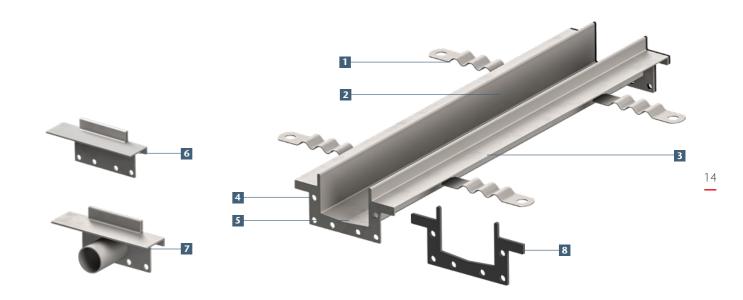
### EG 150 wells for vertical drains

	Technical design	Material	Ø Drain [mm]	Height [mm]	Item No.
Telescopic, vertical, witho	ut odor trap				
	76 075	AISI 304 stainless steel	75	172	405066
Telescopic, horizontal, wit	hout odor trap				
	Ø135	AISI 304 stainless steel	75	106	406677
Odor trap with sludge coll	ection bucket				
	Ø108	AISI 304 stainless steel		91	405065
50 mm watertight odor tra	ар				
	Ø108	AISI 304 stainless steel		85	97217
Sludge collector bucket					
	Ø102+2 7 98 Ø88	AISI 304 stainless steel		88	409190
Filter (for 110 mm drains)					
	Ø105	AISI 304 stainless steel			97235

# ACO Slot 8 with double slot

#### Product information

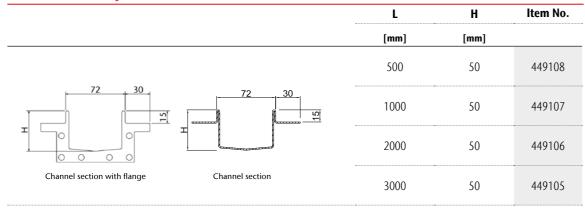
- System built entirely in AISI 304 stainless steel or, on request, in AISI 316L
- Internal height of the channel: 50 mm
- Modular system in elements from 50 cm to 3 m connectable through flanges equipped with gaskets and bolts for a perfect fit water tightness
- Design with horizontal border support for optimal liquid waterproofing under the tile
- Channel bottom with "V" profile against liquid stagnation
- Suitable for both applications inside buildings and on the outside
- 3 different cover grids
- Duct seals to be ordered separatelye



- Anchoring brackets to the concrete
- Internal channel height of only 50 mm
- Edge with horizontal support for waterproofing under tile, 3 mm
- Flange with holes for assembling the elements using bolts
- V-shaped bottom for better water flow even at low flow rates and for better self-cleaning performance
- Closed head
- Head with horizontal discharge sleeve
- EDPM gasket to guarantee a perfect seal

# List

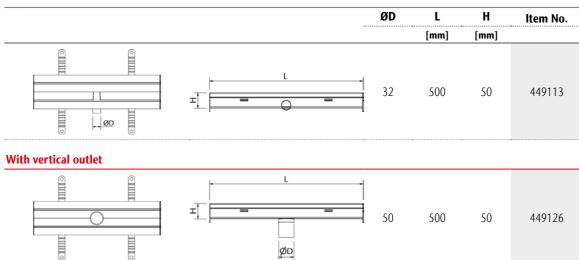
# Channel body



# Element with central drain



### With horizontal outlet



# Element with terminal drain



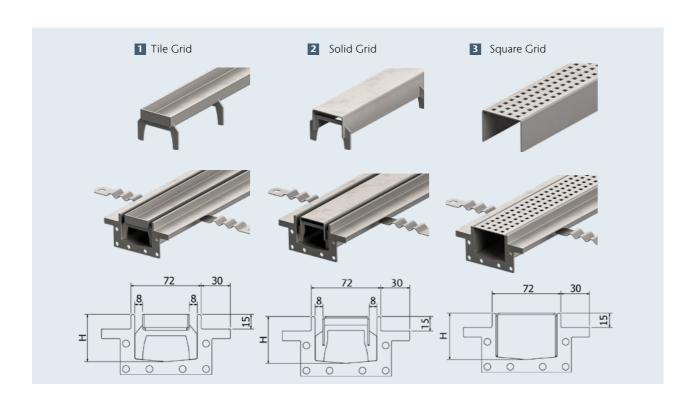
### With vertical outlet

		ØD	L	Н	Item No.
			[mm]	[mm]	
	<u> </u>	=			
		50	500	50	449127
	ØD	_			

# Corner element 300x300

 Description	Length	Width		Item No.
	[mm]	[mm]	[mm]	
300	300	300	50	449190

# Design grids for double slot channel



# Grids in AISI 304 stainless steel

Load Class	Lenght	Item No.
	[mm]	
115	500	449122
LI3	1000	449123
115	500	449120
LIS	1000	449121
L15 -	500	449124
	1000	449125
	L15 -	500 L15 500 L15 1000  500 L15 500 L15

# Grids in AISI 304 stainless steel for corner element

Load Class Lenght Item No.
[mm]
L15 300x300 449176
L15 300x300 449175
L15 300x300 449177
L15 300x300

# Accessories for channel

Description	H	Item No.
	[mm]	
Head of the start / end of the channel	50	449191
Head with exhaust sleeve DN 32	50	449111
EPDM gasket	50	449109
	Head of the start / end of the channel  Head with exhaust sleeve DN 32	Head of the start / end of the channel 50  Head with exhaust sleeve DN 32 50

### (\*) 1 gasket is required for each flange.

# Customer assistance

### Together we tackle every project successfully!

ACO provides all the services and support necessary to help its interlocutors to correctly configure the drainage and water treatment systems and to prevent their future deterioration. Our long experience and our deep skills translate into the ability to always offer the best solutions to our customers.

### support: Technical and commercial assistance

We offer our customers a high quality and professional technical and commercial assistance service, to give precise and timely answers on products, orders and deliveries. The ACO team is also available for site inspections and during the installation of its drainage and water treatment systems, to provide information and useful advice.

### train: Training and information

Through specific documentation and training and improvement sessions on our solutions, we share the skills of the entire ACO Group with retailers, planners, architects, installers and, in general, with those who place the emphasis on quality.

### design: Design consultancy

The procurement and design of drainage lines or treatment systems encompasses many variables. Our team of consultants helps clients find the correct answers, identifying the safest, most functional and economical technical solutions. It also ensures that every aspect of the project can meet the highest standards.

### care: Maintenance support

We provide valuable advice, defining procedures and indicating the most appropriate ways to keep the drainage system in the best conditions.









**ACO Service Chain** 



### ACO technical office

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Further information available at: www.aco.it

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